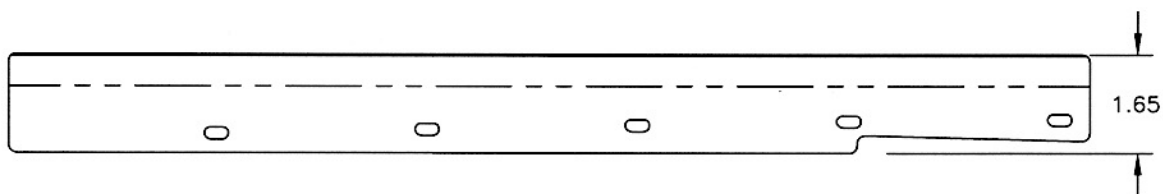
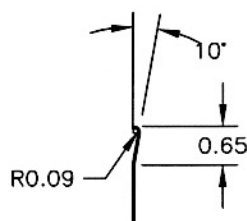
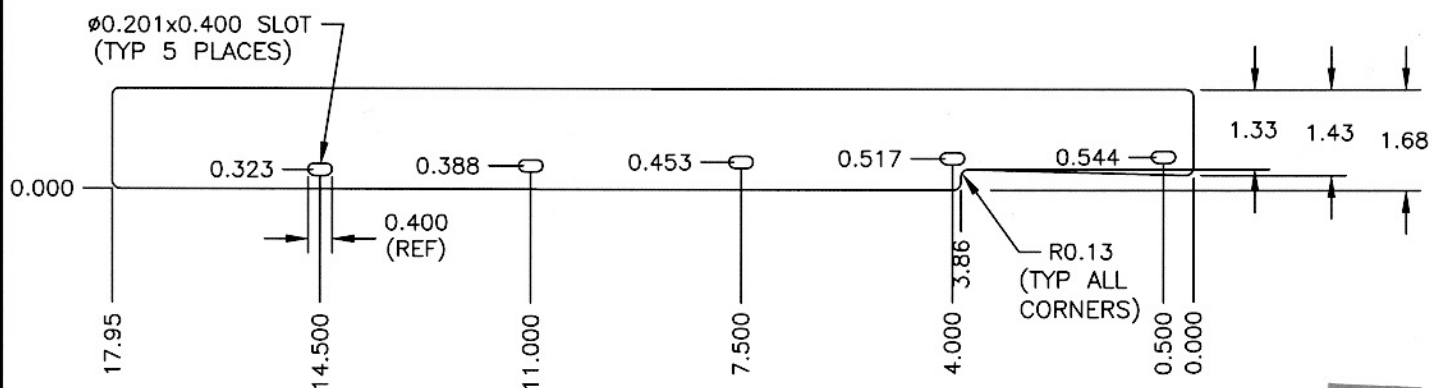


**DART****BEND DETAIL****D3120-1 COVER (BEND AS SHOWN. REPLACES PREMIER P/N B30-23000-229)****D3120-2 COVER (BEND OPPOSITE. REPLACES PREMIER P/N B30-23000-230)****D3120-1/-2 COVER. FLAT PATTERN****D3120-1/-2 NOTES**

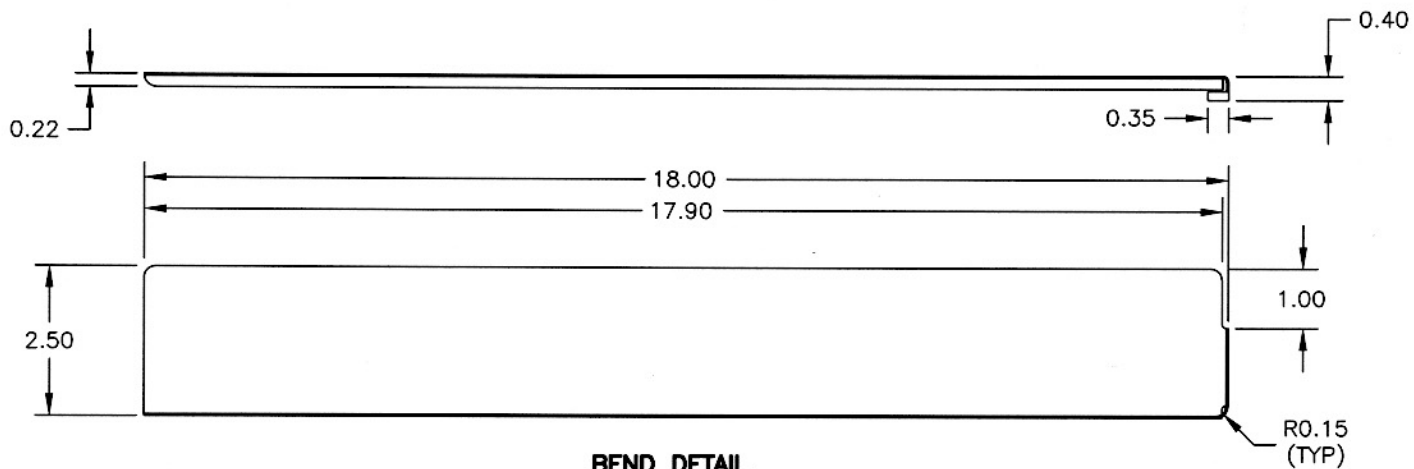
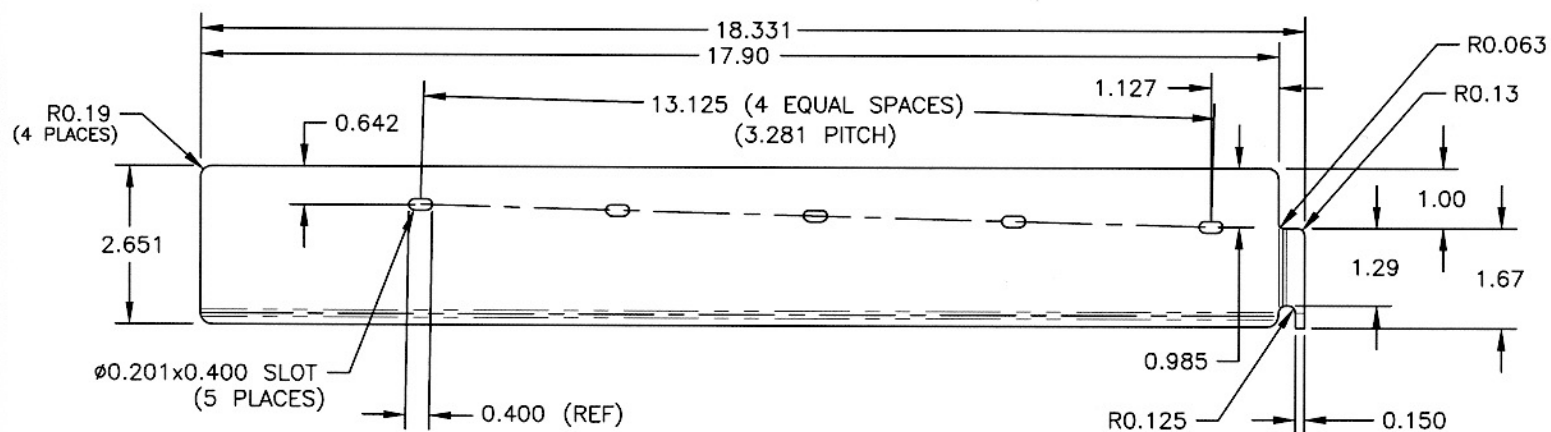
- 1) MATERIAL: 2024-T3 (QQ-A-250/4), 0.032 THICK (REF DART SPEC. M2024T3S.032)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER ON INSIDE SURFACE

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
DATE	TITLE	REV. B
04.10.18	COVER	SHEET 1 OF 2
A	02.04.15	NEW ISSUE
B	04.10.18	ADD PART MARKING

**RELEASED**  
04.11.23

**DART**

DESIGN		DRAWN BY		<b>DART AEROSPACE LTD</b> HAMKESBURY, ONTARIO, CANADA
CHECKED		APPROVED		DRAWING NO. <b>D3120</b>
DATE	04.10.18	TITLE	COVER	REV. B SHEET 2 OF 2
		SCALE	NTS	

**BEND DETAIL****D3120-3 COVER (BEND AS SHOWN. REPLACES PREMIER P/N B30-23000-231)****D3120-4 COVER (BEND OPPOSITE. REPLACES PREMIER P/N B30-23000-232)****D3120-3/-4 COVER. FLAT PATTERN****D3120-3/-4 NOTES**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4), 0.032 THICK (REF DART SPEC. M2024T3S.032)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER ON INSIDE SURFACE

**RELEASED**  
04.11.23